DART AEROSPACE LTD	Work Order:	41375
96		
Description: Stationary Handle adjustment fitting	Part Number:	PB674-3001-259
The state of the s		
Inspection Dwg: Rev: 3		Page 1 of 1

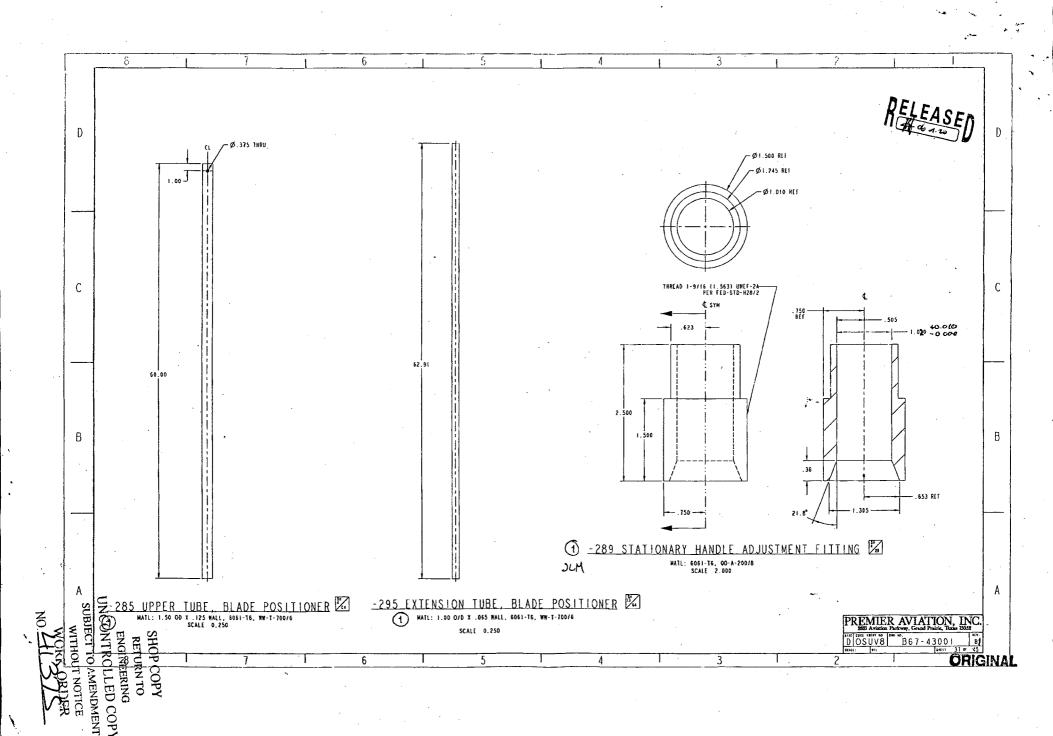
## FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing	Tolerance	Actual	Accept	Rejest	Method of Inspection	Comments
Dimension		Dimension		Rejest	inspection	
2.500	± 0.000	2,502	J			
1.500	± 0.010	1.499	٧			
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Q 1,305	± 0.010	1.718				į
196-7311 381	0.010 0.502.1; war (622.1; clm	1.5574	<b>V</b>			21.5708
21.86	± %°	378.	~			
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		A		
Measured by: MM	Audited by:	Prototype Approval:		ΙΔ
Date: 08/08/32	Date: 08/08/2	Date:	10	

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	



Dart Ae	rospace	e Ltd				:	•		
W/O:			V	ORK ORDER CHANGES	3				
DATE	STEP	PRO	DCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
,				•					
*						· · · · · · · · · · · · · · · · · · ·			
						•			
Part No	:	PAR #:	Fault Car	tegory:	NCR: Yes	No DQ	<b>\</b> :	Date:	
					QA: N	I/C Close	d:	Date: _	
NCR:		with the second	WORK ORI	DER NON-CONFORMAN	CE (NCF	₹)	\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
DATE	STED	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description  Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
I					i	ı		1	1

NCR:	WORK ORDER NON-CONFORMANCE (NCR)						WORK ORDER NON-CONFORMANCE (NCR)		
		Description of NC		Corrective Action Section B		Verification		<b>A</b>	
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

Date: User:

Monday, 18/08/2008 3:45:33 PM

Julie Lecoca

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STATIONARY HANDLE ADJUSTMENT FITTING

Job Number: 41375

Part Number: PB6743001289

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

FINAL INSPECTION/W/O RELEASE





mr 08-08-24

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CI	HANGES	<b>***</b>			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	_ PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

	'	WORK ORI	DER NON-CONFORMANC	E (NCR)			
	Description of NC		Corrective Action Section B	······································	Varification	Annaval	Anneoval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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						:	
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP  Description of NC Section A  Initial  Corrective Action Section B  Verification Section C  Approval Chief Eng

NOTE: Date & initial all entries

: STATIONARY HANDLE ADJUSTMENT FITTING

Monday, 18/08/2008 3:45:33 PM

Julie Lecocq

## **Process Sheet**

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 41375

**Estimate Number** 

This Issue

Prsht Rev.

First Issue

P.O. Number

: 18/08/2008

: NC

: //

: 41296

: 13519

Type

S.O. No. :

: MACHINED PARTS

Part Number

**Drawing Name** 

**Drawing Number** 

**Project Number Drawing Revision** 

Material **Due Date** 

: 18/09/2008

: N/A

: B1

: PB6743001289

: B6743001 PAGE37

Qty:

Ø Um: Each

Written By

Checked & Approved By

Comment

**Previous Run** 

: Est Rev:A 08-07-24 new issue DD verified by:EC

**Additional Product** 

Job Number:



Seq. #:

2.0

**Machine Or Operation:** 

Description:

1.0 M6061T6R1625

6061T6 ROUND BAR 1.625



Comment: Qty.: 0.2187 f(s)/Unit Total:

HARDINGE

6061T6 ROUND BAR 1.625

Batch: <u>M17918</u>



Comment: 1-TURN AS PER FOLIO FA769 & DWG PB67-43001

FOLIO REV: DWG REV:\_S

2-DEBURR AS REQUIRED

INSPECT PARTS AS THEY COME OFF MACHINE

3.0 QC2



4.0 QC8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK

1.7497 f(s)



Comment: SECOND CHECK

PACKAGING 1

PACKAGING RESOURCE #1



5.0



10

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: